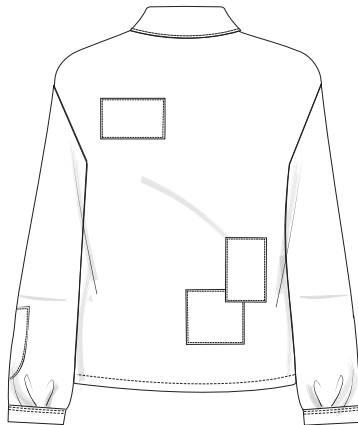
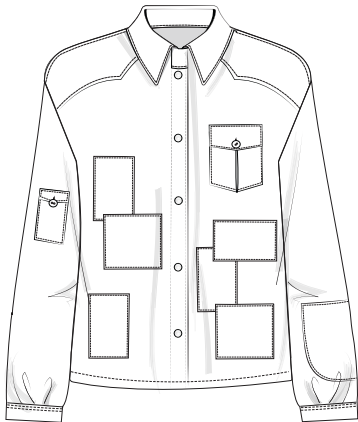


SEASON: Fall 2025
CATEGORY: Western Wear
STYLE NAME: Saddles Patched Jacket
SIZES OFFERED: XI, 2X, 3X, 4X, 5X
BASE SIZE: XI
DATE CREATED: 09/10/25
DATE MODIFIED: 09/10/25

DESIGNER: Reece Foltz
TECH DESIGNER(S): Tevin Keobouala, Collin Stockmoe
3D TECH DESIGNER(S): Claire Sloan
MERCHANDISER: Haley Auffhammer
PRODUCT DEV. MANAGER: Crista Villasenor-Reyes

COVER PAGE



SEASON: Fall 2025
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COLORWAYS



Iron Indigo
C:80%, M:65%, Y:45%, K:31%



Canyon Heat
C:11%, M:78%, Y:59%, K:1%



Desperado
C:68%, M:49%, Y:72%, K:41%



Sunspot Orange
C:16%, M:70%, Y:89%, K:3%



Sunwashed Tan
C:15%, M:17%, Y:29%, K:0%



Rusted Saddle
C:34%, M:78%, Y:77%, K:36%



Lasso
C:39%, M:54%, Y:70%, K:19%



Lasso
C:39%, M:54%, Y:70%, K:19%



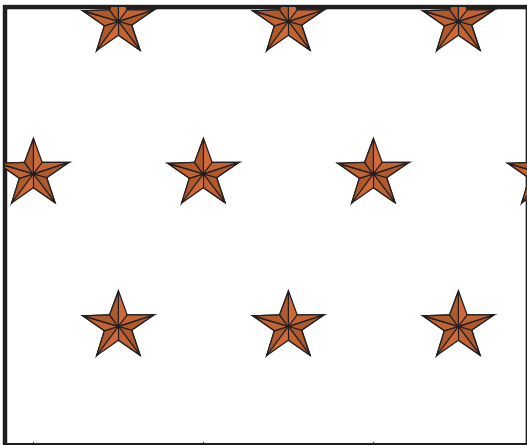
Night Rider
C:16%, M:70%, Y:89%, K:3%

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ARTWORK PAGE

FULL SCALE: Artwork is sent in another file.



Sunspot Orange
C:16%, M:70%, Y:89%, K:3%



Night Rider
PANTONE: 19-4003 TCX






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BILL OF MATERIALS

FABRIC CUT PARTS

THUMBNAIL	PART NAME	PART NO.	DESCRIPTION	SUPPLIER	GARMENT USE	COLOR
	Canvas	AP58463	100% cotton woven	Fabric Wholesale Direct https://fabricwholesaleonline.com/products/10-oz-canvas-58-60-inch-fabric?variant=3346608833000	Body PT and BK	Brown
	Cotton Patches	98365	100% cotton	Fashion Fabrics https://fashionfabricsclub.com/products/bronze-custom-pukey-stripe-embroidered-cotton-woolen-fabric-2	Pockets and decorative patches	Earth Brown & White
	Fusible Interfacing	10176265	100% polyester, 20" x 1yd	Michaels https://www.michaels.com/product/heat-n-bond-iron-on-fusible-interfacing-the-drum-10176265?cm_mmc=	Collar, front placket, patches and pockets	n/a

TRIM SEW PARTS

THUMBNAIL	PART NAME	PART NO.	DESCRIPTION	SUPPLIER	GARMENT USE	COLOR
	Buttons	n/a	Tortoise Shell Button	Amazon https://www.amazon.com/GAN553A-Buttons-1181-back-garnments-Decorative-Buttons-4-1-2-3-4-5-6-7-8-9-10-11-12-13-14-15-16-17-18-19-20-21-22-23-24-25-26-27-28-29-30-31-32-33-34-35-36-37-38-39-40-41-42-43-44-45-46-47-48-49-50-51-52-53-54-55-56-57-58-59-60-61-62-63-64-65-66-67-68-69-70-71-72-73-74-75-76-77-78-79-80-81-82-83-84-85-86-87-88-89-90-91-92-93-94-95-96-97-98-99-100-101-102-103-104-105-106-107-108-109-110-111-112-113-114-115-116-117-118-119-120-121-122-123-124-125-126-127-128-129-130-131-132-133-134-135-136-137-138-139-140-141-142-143-144-145-146-147-148-149-150-151-152-153-154-155-156-157-158-159-160-161-162-163-164-165-166-167-168-169-170-171-172-173-174-175-176-177-178-179-180-181-182-183-184-185-186-187-188-189-190-191-192-193-194-195-196-197-198-199-200-201-202-203-204-205-206-207-208-209-210-211-212-213-214-215-216-217-218-219-220-221-222-223-224-225-226-227-228-229-230-231-232-233-234-235-236-237-238-239-240-241-242-243-244-245-246-247-248-249-250-251-252-253-254-255-256-257-258-259-260-261-262-263-264-265-266-267-268-269-270-271-272-273-274-275-276-277-278-279-280-281-282-283-284-285-286-287-288-289-290-291-292-293-294-295-296-297-298-299-300-301-302-303-304-305-306-307-308-309-310-311-312-313-314-315-316-317-318-319-320-321-322-323-324-325-326-327-328-329-330-331-332-333-334-335-336-337-338-339-340-341-342-343-344-345-346-347-348-349-350-351-352-353-354-355-356-357-358-359-360-361-362-363-364-365-366-367-368-369-370-371-372-373-374-375-376-377-378-379-380-381-382-383-384-385-386-387-388-389-390-391-392-393-394-395-396-397-398-399-400-401-402-403-404-405-406-407-408-409-410-411-412-413-414-415-416-417-418-419-420-421-422-423-424-425-426-427-428-429-430-431-432-433-434-435-436-437-438-439-440-441-442-443-444-445-446-447-448-449-450-451-452-453-454-455-456-457-458-459-460-461-462-463-464-465-466-467-468-469-470-471-472-473-474-475-476-477-478-479-480-481-482-483-484-485-486-487-488-489-490-491-492-493-494-495-496-497-498-499-500-501-502-503-504-505-506-507-508-509-510-511-512-513-514-515-516-517-518-519-520-521-522-523-524-525-526-527-528-529-530-531-532-533-534-535-536-537-538-539-540-541-542-543-544-545-546-547-548-549-550-551-552-553-554-555-556-557-558-559-560-561-562-563-564-565-566-567-568-569-570-571-572-573-574-575-576-577-578-579-580-581-582-583-584-585-586-587-588-589-590-591-592-593-594-595-596-597-598-599-600-601-602-603-604-605-606-607-608-609-610-611-612-613-614-615-616-617-618-619-620-621-622-623-624-625-626-627-628-629-630-631-632-633-634-635-636-637-638-639-640-641-642-643-644-645-646-647-648-649-650-651-652-653-654-655-656-657-658-659-660-661-662-663-664-665-666-667-668-669-670-671-672-673-674-675-676-677-678-679-680-681-682-683-684-685-686-687-688-689-690-691-692-693-694-695-696-697-698-699-700-701-702-703-704-705-706-707-708-709-710-711-712-713-714-715-716-717-718-719-720-721-722-723-724-725-726-727-728-729-730-731-732-733-734-735-736-737-738-739-740-741-742-743-744-745-746-747-748-749-750-751-752-753-754-755-756-757-758-759-760-761-762-763-764-765-766-767-768-769-770-771-772-773-774-775-776-777-778-779-780-781-782-783-784-785-786-787-788-789-790-791-792-793-794-795-796-797-798-799-800-801-802-803-804-805-806-807-808-809-810-811-812-813-814-815-816-817-818-819-820-821-822-823-824-825-826-827-828-829-830-831-832-833-834-835-836-837-838-839-840-841-842-843-844-845-846-847-848-849-850-851-852-853-854-855-856-857-858-859-860-861-862-863-864-865-866-867-868-869-870-871-872-873-874-875-876-877-878-879-880-881-882-883-884-885-886-887-888-889-890-891-892-893-894-895-896-897-898-899-900-901-902-903-904-905-906-907-908-909-910-911-912-913-914-915-916-917-918-919-920-921-922-923-924-925-926-927-928-929-930-931-932-933-934-935-936-937-938-939-940-941-942-943-944-945-946-947-948-949-950-951-952-953-954-955-956-957-958-959-960-961-962-963-964-965-966-967-968-969-970-971-972-973-974-975-976-977-978-979-980-981-982-983-984-985-986-987-988-989-990-991-992-993-994-995-996-997-998-999-1000	Pocket details	Tortoise
	Brand Label	n/a	100% polyester	Custom Patch Factory https://www.custompatchfactory.com/products/brand-labels-woolen-fabric-2?variant=1&description	Label for garment	White
	Sewing Thread	GTD42111	100% polyester	Wesvik 		

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DATE MODIFIED: 09/12/25

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TECH DESIGNER(S): Tevin Keobouala, Collin Stockmoe
3D TECH DESIGNER(S): Claire Sloan
MERCHANDISER: Haley Auffhammer
PRODUCT DEV. MANAGER: Crista Villasenor-Reyes

PATTERN ITERATION X INFORMATION PAGE



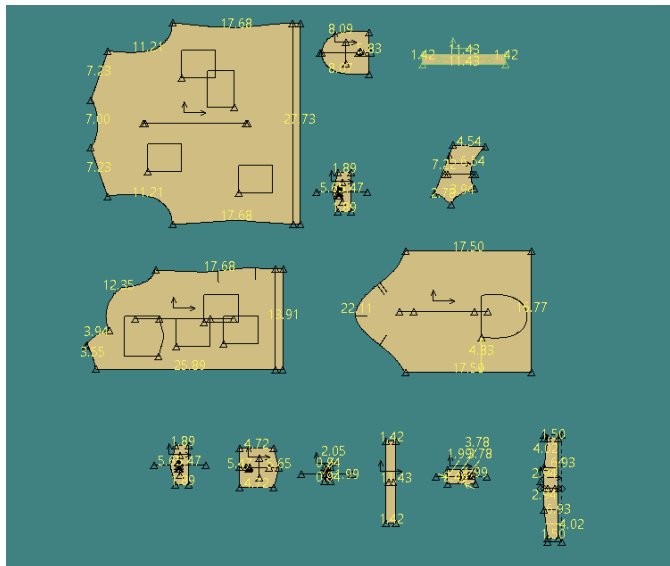
PATTERN NAMES

- BGTALL CF
- BGTALL CF YOKE
- PATCH
- CF PLACKET
- SLEEVE OPEN POCKET
- FRONT POCKET FLAP
- SLEEVE BUTTON POCKET FLAP
- CUFF
- FRONT POCKET BAG
- SLEEVE BUTTON POCKET BAG
- SLEEVE
- SLEEVE_1
- BIGHTALLCOLLAR_1
- MENSBIGHTALL BODICE BK1

SEASON: Fall 2025
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PATTERN ITERATION X1 INFORMATION PAGE














PATTERN NAMES






- SLEEVE OPEN POCKET Cut 1
- FRONT POCKET FLAP Cut 2
- CUFF Cut 2
- BGTALL CF YOKE Cut 2
- MENSBIGTALL BODICE BK Cut 1
- BGTALL CF Cut 2
- MENSBIGTALL SLV Cut 2
- FRONT POCKET FLAP Cut 2
- SLEEVE BUTTON POCKET FLAP Cut 2
- FRONT POCKET BAG Cut 2
- SLEEVE BUTTON POCKET BAG Cut 2
- SLEEVE Cut 2
- COLLAR Cut 2

SEASON: Fall 2025
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PATTERN ITERATION X MODEL EDITOR

PRICE NAME	IMAGE	CATEGORY	DESCRIPTION	BUNDLE GROUP	COMMENT	PART	FABRIC				FLAP		HALF PRICE	SPL. SPLIT	ADD PRICE	Y BUBBLE ATTENTION [%]	Y BUBBLE ATTENTION [%]	
							FABRIC 1	FABRIC 2	FABRIC 3	FABRIC 4	X	Y						X.Y
<input type="checkbox"/> 1		SLEEVE BUTTON POCKET FLAP	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 2		FRONT POCKET FLAP	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 3		CUFF	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 4		TOPFT	TOP FRONT			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 5		TOPBK	TOP BACK			<input type="checkbox"/>	A				1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 6		TOPFT	TOP FRONT			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 7		SLEEVE	SLEEVE			<input type="checkbox"/>	A				1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 8		FRONT POCKET FLAP	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 9		SLEEVE BUTTON POCKET FLAP	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 10		CUFF	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 11		P2	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00

<input type="checkbox"/> 14		P2	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 15		SLEEVE BUTTON POCKET BAG	RECTANGLE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 16		SLEEVE	SLEEVE			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 14		COLLAR	COLLAR			<input type="checkbox"/>					1	0	0	0	None ▾	<input checked="" type="checkbox"/>	0.00	0.00
<input type="checkbox"/> 17						<input type="checkbox"/>									▾	<input type="checkbox"/>		

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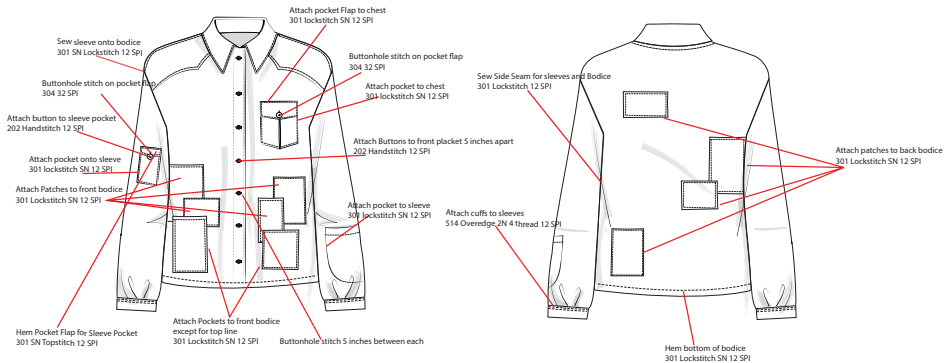
FINISHED GARMENT MEASUREMENTS

SPECS:		BASE SIZE					
POMS	MEASUREMENTS	Tol-/+	1X	2X	3X	4X	5X
FTM01	Chest Circumference	1/4	39	44	49	54	59
FTM02	Hem Sweep	1/4	52	56	60	64	68
FTM03	HPS Length	1/2	5	5 3/8	5 3/4	6	6 3/8
FTM04	Across Shoulder	1/4	18 1/2	19	19 1/2	20	20 1/2
FTM05	Shoulder Slope	1/8	7	7 1/8	7 1/4	7 3/8	7 1/2
FTM06	CF Neck Drop	1/8	2 1/2	2 5/8	3	3 1/2	3 5/8
FTM07	CB Neck Drop	1/8	1/2	1/2	1/2	1/2	1/2
FTM08	Neck Width	1/8	8 1/2	9	9 1/4	9.5	10
FTM09	Neck Opening	1/8	18	18 1/4	18 1/2	19	19 1/4
FTM10	Front Armhole Opening	1/4	8 1/2	9	9 1/2	10	10 1/2
FTM11	Back Armhole Opening	1/4	12	12 1/2	13	13 1/2	14
FTM12	Full Armhole Opening	1/4	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2
FTM13	Top Sleeve Length - to edge of cuff	1/4	24 1/8	24 3/8	24 5/8	24 7/8	25 1/8
FTM14	Sleeve Length CBN	1/4	32 3/4	33 1/2	34 1/4	35	35 3/4
FTM15	Collar Band Width/Height	1/8	3 1/8	3 1/8	3 1/8	3 1/8	3 1/8
FTM16	Collar Width/Height (at CB)	1/8	3 1/8	3 1/8	3 1/8	3 1/8	3 1/8
FTM17	Collar Width/Height (front edge)	1/8	4	4	4	4	4
A1	Front Pocket Opening	1/8	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
A2	Front Pocket Depth	1/4	5 1/2	5 1/2	5 1/2	5 1/2	5 1/2
A3	Front Pocket Hem Width/Height	1/8	1/16	1/16	1/16	1/16	1/16
FTM36	Hem Width/Height	1/8	1	1	1	1	1

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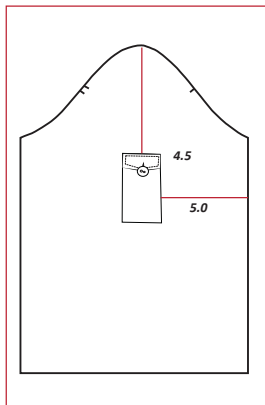
CONSTRUCTION DETAILS PAGE



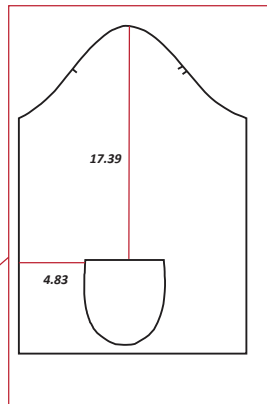
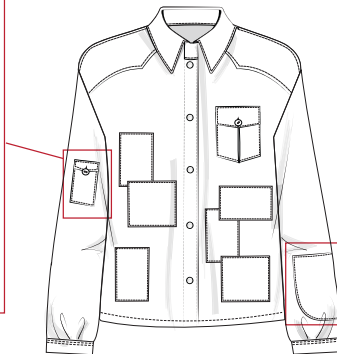
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SLEEVE POCKET AND PATCH PLACEMENT DETAILS PAGE



Construct hem of pocket. Attach pocket onto sleeve 301 lockstitch. Stitch buttonhole on pocket flap and hem. Attach pocket flap.

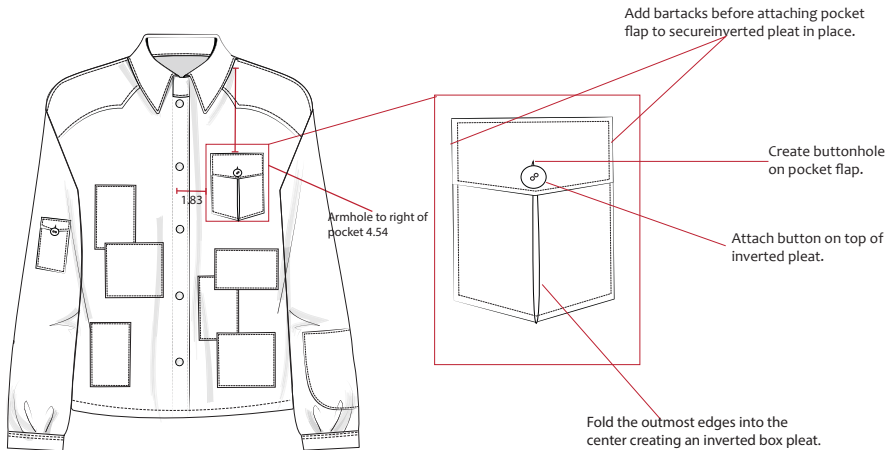


Construct sleeve patch. Attach sleeve patch measuring 4.83 inches from front side edge and 17.39 inches down from sleeve cap. Measurements are taken without cuff of sleeve

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FRONT POCKET PLACEMENT DETAILS PAGE

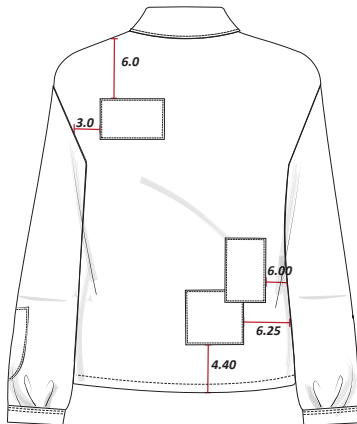
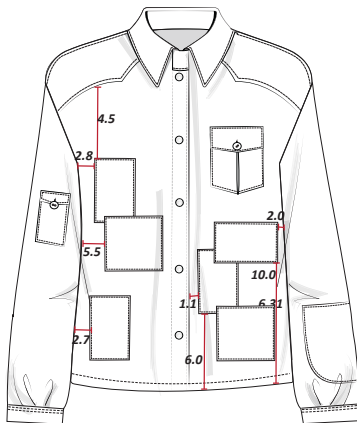


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3D TECH DESIGNER(S): Claire Sloan
MERCHANDISER: Haley Auffhammer
PRODUCT DEV. MANAGER: Crista Villasenor-Reyes

PATCH PLACEMENT DETAILS PAGES

Attach patches to front and back bodice. Finish the edges of the pocket with a lock stitch by increase the stitch width to 2 mm.



SEASON: Fall 2025
 CATEGORY: Western Wear
 STYLE NAME: Saddles Patched Jacket
 SIZES OFFERED: XI, 2X, 3X, 4X, 5X
 BASE SIZE: XI
 DATE CREATED: 09/10/25
 DATE MODIFIED: 09/12/25

DESIGNER: Reece Foltz
 TECH DESIGNER(S): Tevin Keobouala, Collin Stockmoe
 3D TECH DESIGNER(S): Claire Sloan
 MERCHANDISER: Haley Auffhammer
 PRODUCT DEV. MANAGER: Crista Villasenor-Reyes

ORDER OF OPERATIONS

CONSTRUCTION <small>(detailed description of what needs to be done.)</small>	STITCH TYPE <small>(ISO number)</small>	STITCH DESCRIPTION	SPI <small>(stitches per inch)</small>	SEAM ALLOWANCE	TRIM OFF ALLOWANCE <small>(if needed)</small>	GARMENT USE <small>(location on garment)</small>
Attach interfacing to patches and pockets	n/a	n/a	n/a	5/8	n/a	Patches, CF pocket, Sleeve Pocket
Hem CF Pockets with boxpleats. See Construction details.	301	SN Lockstich	12	5/8"	n/a	CF Pocket
Hem Sleeve Pockets with boxpleats. See construction details	301	SN Lockstich	12	5/8"	n/a	Pockets, Sleeve
Seam CF Pocket flap	301	SN Lockstitch	12	5/8"	n/a	CF Pocket
Topstitch CF Pocket flap	301	SN Topstitch	12			CF Pocket
Buttonhole CF Pocket flap	304	Buttonhole		5/8"	n/a	CF Pocket
Seam Sleeve Pocket flaps	301	SN Lockstitch	12	5/8"	n/a	Pockets, Sleeve
Topstich Sleeve Pocket Flaps	301	SN Lockstitch	12			Pockets, Sleeve
Buttonhole Sleeve Pocket Flap	304	Buttonhole	12	5/8"	n/a	Pockets
Sew inverted box pleat for CF pockets	301	SN Topstitch	12	5/8"	n/a	Pockets
Attach buttons to CF Pocket & Slv Pocket	304	Buttonsew	8	5/8"	n/a	Pockets
Attach CF pocket	301	SN Topstitch	12	5/8"	n/a	CF Bodice
Attach front pocket flap to CF	301	SN Topstitch	12	5/8"	n/a	CF Bodice
Attach pocket to right Slv	301	SN Topstitch	12	5/8"	n/a	Sleeves
Attach pocket flap to right Slv	301	SN Topstitch	12	5/8"	n/a	Sleeves
Attach Right Pocket Flap To Bottom of Right Sleeve	301	SN Topstitch		5/8"	n/a	Sleeves
Attach patches to CB Bodice	301	SN Topstitch	12	5/8"	n/a	CF Bodice, CB Bodice
Attach patches to CF bodice	301	SN Topstitch	12	5/8"	n/a	CF Bodice
Attach yoke to CF bodice	301	SN Topstitch	12	5/8"	n/a	CF Bodice
Attach front and back bodice at shoulder seam	301	SN Topstitch	12	5/8"	n/a	Bodice
Attach cuffs to sleeves	301	SN Topstitch	12	5/8"		Sleeves
Attach sleeves to bodice flat felled seam	301	SN Topstitch	12	5/8"	n/a	Bodice
Sew bodice side seams	301	SN Topstitch	12	5/8"	n/a	Bodice
Sew both sleeves	301	SN Topstitch	12	5/8"	n/a	Sleeves
Hem bottom of bodice	301	SN Topstitch	12	1 1/2"		Bodice
Attach snaps on placket	301	Placket	12	5/8"		CF Bodice

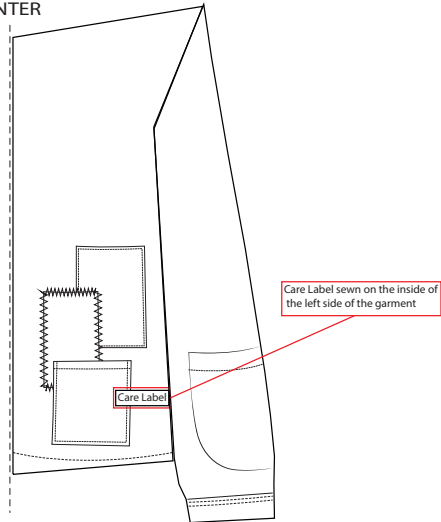
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CARE LABEL PLACEMENT PAGE

Finished garment:

CENTER



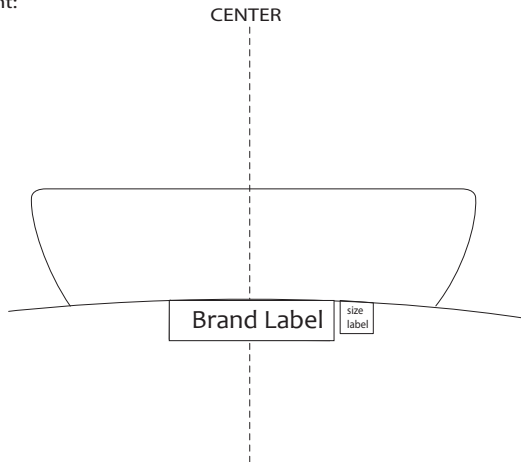
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BRAND LABEL PLACEMENT PAGE

Brand and size labels are sewn in seam.

Finished garment:



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3D VIRTUAL FITTING

FRONT IMAGE



SIDE IMAGE



BACK IMAGE



PREVIOUS FIT NOTES: Collar (Ch. 3): The neckline needs a slight reduction in curve to allow the collar to roll more smoothly at center front without standing away from the neck.

Bodice (Ch. 3): The back bodice requires extra length at the shoulder seam to balance the side seam and prevent pulling across the chest.

Sleeve (Ch. 3): The sleeve cap is too tight against the raised armhole and should be eased by 1–1.5 cm to improve mobility.